# WEEP HOLE DRAIN KIT INSTALLATION INSTRUCTIONS

## DESCRIPTION:

The intended use of the weep hole drain kit is to route water, from inside the mast, outside a vehicle or enclosure. The weep holes on each mast section are located to facilitate the drainage of water during periods of extension. Water can enter the mast through condensation in the air supply or by rain running down the mast sections and entering at the collars. Water can freeze in or on the mast causing it to work erratically or not at all. Keeping water out of the mast is very important to avoid damage to the mast and possible delays in operation.

A drain cock, provided in the hardware bag, should also be connected to the air inlet near the base of the mast. The drain cock should be used, periodically, to empty water that may have accumulated inside the base mast section, particularly after the mast has been exposed to rain.

**NOTE:** Complete internal mast installation before installing the weep hole drain kit.

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## INSTALLATION INSTRUCTIONS:

**CAUTION**

Follow Procedure! - Failure to follow drain kit installation instructions could damage the mast and render the mast inoperable. Read and understand the installation instructions before installing the drain kit.

1. Be certain the locknut and washer are threaded over the end of ¼" hose adapter.

2. Fasten hose adapter to base mast section weep hole. Turn the hose adapter in ONLY 1 1/2 to 2 turns after initial engagement of threads. Further turning will damage mast. Tighten the locknut to secure in place.

3. Drill hole in vehicle or enclosure to route water outside. Fasten bulkhead fitting to hole.

4. Attach drain tube to hose adapter and bulkhead fitting.