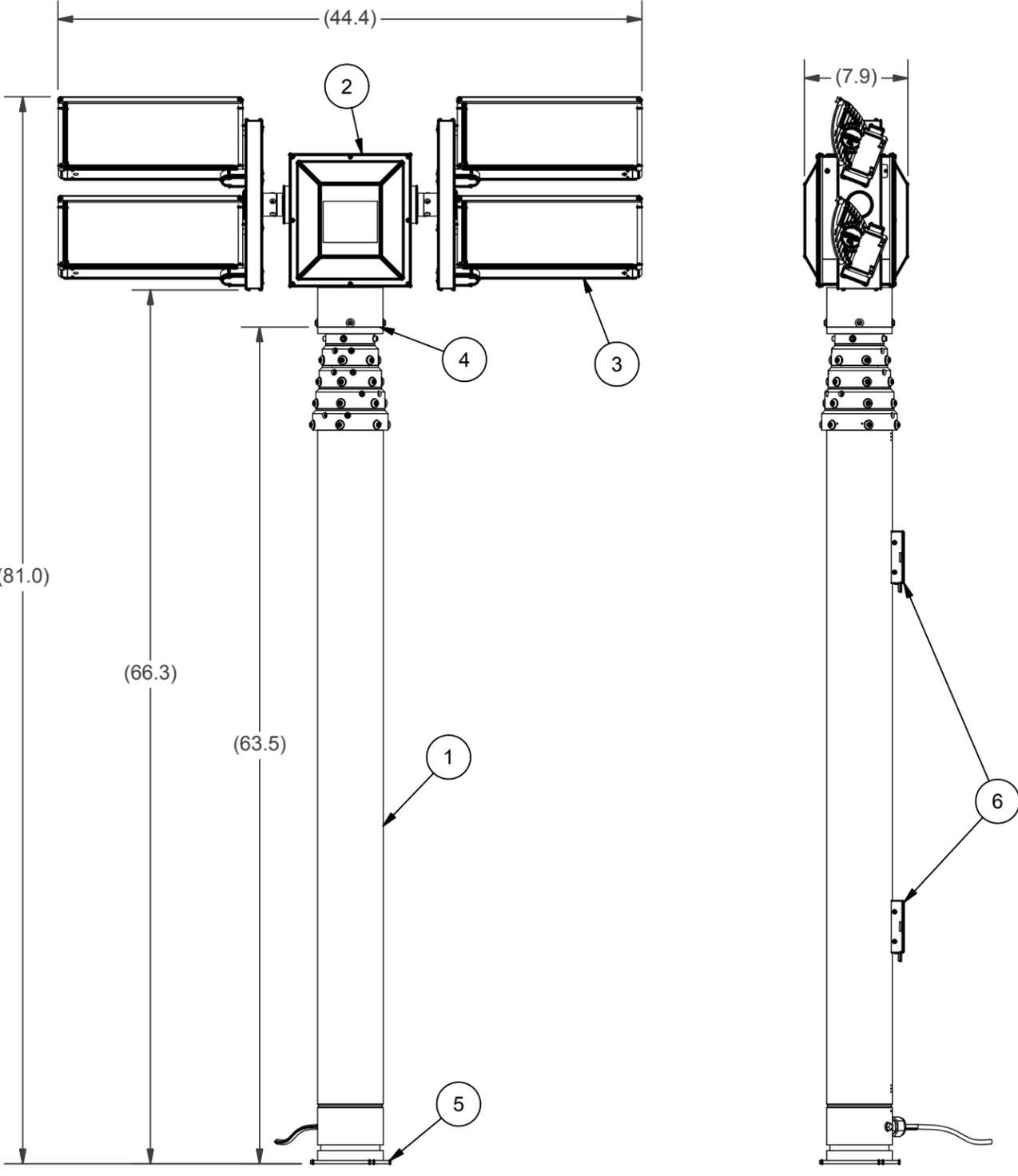


REVISION HISTORY				
ECN	REV	DESCRIPTION	DATE	BY/APPR
11859	00	INITIAL RELEASE	11/05/2013	RCC\



NOTES:
 1 APPLY LOCTITE #242 OR EQUAL TO THREADS.

BOM			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	REF	914431	VRT MAST L.D. 5.4-17 IWM
2	1	4742507	RCP ASSEMBLY NS VERTICAL
3	1	4574601	OPT. 6000W([4] X 1500) LIGHT KIT 220V WH
4	1	4548201	O-RING, BUNA AS568A244
5	REF	914981	5" Base Plate NR
6	REF	915422	Magnetic Switch Bracket Asm.
7	1	4267401	POWERLITE VERT. ACCESSORY KIT (Not Shown)
8	1	4356901	FOAM INSERTS AND CARTON KIT (Not Shown)

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES.

TOLERANCES ON DECIMALS ANGLES
 0 = ± 0.030 ± 1/2°
 00 = ± 0.010
 000 = ± 0.005

FRACTIONAL ± 1/64"
 1. ALL INSIDE EDGES TO HAVE
 .005" TO .035" FILLETS.
 2. ALL OUTSIDE EDGES TO HAVE
 .005" TO .015" CHAMFER OR RADIUS.
 125° ON ALL MACHINED SURFACES

PROPRIETARY AND CONFIDENTIAL
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 WILL-BURT COMPANY ANY REPRODUCTION
 IN PART OR WHOLE WITHOUT THE WRITTEN
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 PROHIBITED.

APPROVALS	DATE
DRAWN RCC	11/5/2013
CHECKED	

WILL-BURT AN EMPLOYEE OWNED COMPANY
 ORRVILLE, OH

TITLE
**VRT-6000 4X1500W
 OPT-220V**

SIZE B	DWG NO 720049009	REV 00
PN: 720049009		SHEET 1 OF 1

APPROX. WT:93.8 lbmass

THIRD ANGLE PROJECTION