



REVISION HISTORY				
ECN	REV	DESCRIPTION	DATE	BY/APPR
11223	00	INITIAL RELEASE	8/24/2012	RCC\
11838	A	4742519 was 914740 & 4267401 was 4467801	10/24/2013	RCC

NOTE:  
SEE SALES ORDER FOR EXTRA ITEMS TO BE SHIPPED

BOM			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	REF	914431	VRT MAST L.D. 5.4-17 IWM
2	1	4742519	RCP ASSEMBLY NS VERTICAL
3	1	4757401	SPECTRA 920 (4X230W) 240VAC
4	1	4548201	O-RING, BUNA AS568A244
5	REF	914981	5" Base Plate NR
6	REF	915422	Magnetic Switch Bracket Asm.
7	1	4267401	VERTICAL CONTROL ACCESSORY KIT (Not Shown)
8	1	4356901	FOAM INSERTS AND CARTON KIT (Not Shown)
9	1	42696	WIRING DIAGRAM (Not Shown)

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES.

TOLERANCES ON DECIMALS    ANGLES  
 0 = ± 0.030                      ± 1/2°  
 00 = ± 0.010  
 000 = ± 0.005

FRACTIONAL ± 1/64"  
 1. ALL INSIDE EDGES TO HAVE  
 .005" TO .035" FILLETS.  
 2. ALL OUTSIDE EDGES TO HAVE  
 .005" TO .015" CHAMFER OR RADIUS.  
 125° ON ALL MACHINED SURFACES

APPROX. WT:N/A

THIRD ANGLE PROJECTION

**PROPRIETARY AND CONFIDENTIAL**  
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APPROVALS	DATE
DRAWN RCC	8/24/2012
CHECKED	

**WILL-BURT** AN EMPLOYEE OWNED COMPANY  
 ORRVILLE, OH

TITLE  
**VRT 920(4x230W)SPC  
 LED 230V**

SIZE B	DWG NO 720079021	REV A
PN: 720079021		SHEET 1 OF 1